

Quality Control

2 0 Jn13-2-26

2 0 Jim 13-2-26

Work Order ID 97796

97796

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February-26-13 10:50:45 AM

Item ID: D3935-1 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Pylon Wall Protector, LH
 Start Date: 2/26/13 Start Qty: 2.00 *2* Cust Item ID:
 Required Date: 2/26/13 Req'd Qty: 2.00 *2* Customer:
 Reference:

Approvals: Process Plan: Date: Tooling: Date: Run Start *NR1*
 QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 *120* QC Quality Control K	QC8- Inspect parts - second check Memo	0.00 0.00				2			
130 *130* Packaging Packaging	Identify as per dwg & Stock Location: <u> </u> Memo PPP96839	0.00 0.00							
140 *140* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00							

13/2/27 @

ML5 13-02-27

u 13.02.27

Picklist Print

February-26-13 10:50:45 AM

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Work Order ID: 97796

Parent Item: D3935-1

Parent Item Name: Pylon Wall Protector, LH

Start Date: 2/26/13

Required Date: 2/26/13

Start Qty: 2.00

Required Qty: 2.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MLEXS.125-F60029-04 GE PLASTICS LEXAN SHEET		Purchased	No			100	sf	933.0000	8.69	18.294737 20			Jm 13-2-26
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				MAT018		933							
				124654		933		124654					

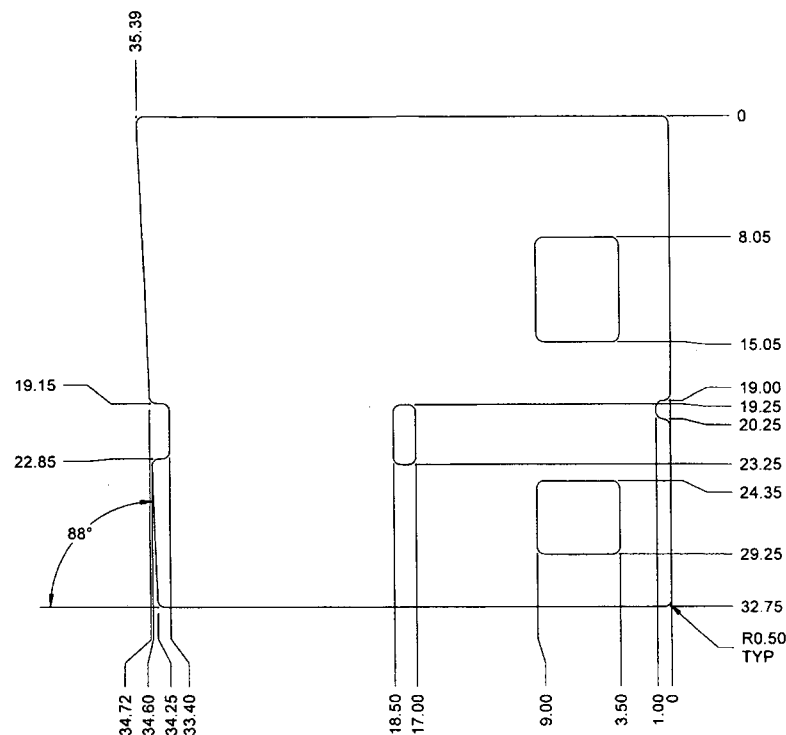
DART AEROSPACE LTD		Work Order: 97796
Description: Pylon Wall Protector, LH		Part Number: D3935-1
Inspection Dwg: D3935 Rev: B		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
8.05	+/-0.030	8.05"	-		V	Production
15.05	+/-0.030	15.05"	-		T	Thermal
19.00	+/-0.030	19.00"	-		T	
19.25	+/-0.030	19.25"	-		T	
20.25	+/-0.030	20.25"	-		T	
23.25	+/-0.030	23.25"	-		T	
24.35	+/-0.030	24.35"	-		T	
29.25	+/-0.030	29.25"	-		T	
32.75	+/-0.030	32.75"	-		T	
1.00	+/-0.030	1.00"	-		V	Thermal
3.50	+/-0.030	3.50"	-		V	
9.00	+/-0.030	9.00"	-		V	
17.00	+/-0.030	17.00"	-		T	
18.50	+/-0.030	18.50"	-		T	
33.40	+/-0.030	33.40"	-		T	
34.25	+/-0.030	34.25"	-		T	
34.60	+/-0.030	34.60"	-		T	
34.72	+/-0.030	34.72"	-		T	
22.85	+/-0.030	22.85"	-		T	
19.15	+/-0.030	19.15"	-		T	
35.39	+/-0.030	35.39"	-		T	
0.125	+/-0.010	0.126"	-		V	

Measured by: JM	Audited by: [Signature]	Preliminary Approval: N/A
Date: 13-2-26	Date: 13 2 27	Date: N/A

Rev	Date	Change	Revised by	Approved
A	09.06.22	New Issue	KJ	[Signature]
B	10.08.18	Dwg Rev updated	KJ	[Signature]



D3935-1 PYLON WALL PROTECTOR, LH
(TEXTURED SIDE SHOWN)

RELEASED
2009-10-22

NOTES:

- 1) MATERIAL: F60029-GY3778 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE) 0.125 THICK
REF DART SPEC MLEXS. 125-F60029-04
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3935-1" AND B/N USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 5.79 lbs
- 8) CHECK PER TEMPLATE DT8922

B	ADD -3, -4 (SHEET 3, 4)	HS	09.08.19
A	NEW ISSUE	HS	09.04.21
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	09.08.19		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. **D3935** REV. B
SHEET 1 OF 4

TITLE **PYLON PROTECTOR** SCALE NTS

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